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MUAYENE VE DENEY RAPORU
TEST REPORT

Deneyi Talep Eden/Firma (Adı,Adresi,Şehir vb.) *Requesting/Customer (Name,Adress,City etc.)*	:	BMP TRADE LTD. (ASLAN BOYA) (BMP TRADE LTD. (ASLAN BOYA): KİRLİ SANAYİ SİTESİ GÜNEY SANAYİ HASPOLAT LEFKOŞE --LEFKOŞE)
Deney Talep Tarihi/No *Order Date / No*	:	23.09.2019 / 347223
Numunenin Tanımı (No,Cins, Marka, Tip, Tür, Model vb.) *Sample Description(No,Type,Mark,Model etc.)*	:	537108,FAYANS YAPIŞTIRICISI, , SERFLEX 200 H , - , - , 25.00 kilogram *537108,TILE ADHESIVES,,SERFLEX 200 H,,,25,00 kilogramme*
Numune Kabul Tarihi *Test Item Receipt Date*	:	23.09.2019
Deneylerin Yapıldığı Tarih *Date of Test*	:	30.09.2019 - 08.11.2019
Uygulanan Standard / Metod *Applied Standard/Method*	:	TS EN 12004-1:2017-04 SERAMİK KAROLAR İÇİN YAPIŞTIRICILAR - BÖLÜM 1: GEREKLİLİKLER, PERFORMANS SÜREKLİLİĞİNİN DEĞERLENDİRİLMESİ VE DOĞRULANMASI, SINIFLANDIRMA VE İŞARETLEME *TS EN 12004-1:2017-04 Adhesives for ceramic tiles - Part 1: Requirements, assessment and verification of constancy of performance, classification and marking*
Raporun Sayfa Sayısı *Number of pages of the report*	:	4
Açıklamalar *Remarks*	:	

Türk Akreditasyon Kurumu(TÜRKAK) deney raporlarının tanınması konusunda Avrupa Akreditasyon Birliği(EA) ve Uluslararası Laboratuvar Akreditasyon Birliği(ILAC) ile karşılıklı tanınma antlaşmasını imzalamıştır.
The Turkish Accreditation Acency(TURKAK) is signatory to the multilateral agreements of the European co-operation for the Accreditation(EA) and of the International Laboratory Accreditation(ILAC) for the Mutual recognation of test reports.
Deney ve/veya ölçüm sonuçları, genişletilmiş ölçüm belirsizlikleri (olması halinde) ve deney metodları bu raporun tamamlayıcı kısmı olan takip eden sayfalarda verilmiştir.
The test and/or measurement results, the uncertainties (if applicable) with confidence probability and test methods are given on the following pages which are part of this report.

Mühür / Seal	Tarih / Date	Deney Sorumlusu / Person in charge of tests	Kontrol Eden / Reviewer	Onaylayan / Approved by
	../../....	Cahit AYDIN Deney Personeli Testing Expert	Ahmet Önder ELİRİ Teknik Şef Technical Chief	Ahmet Önder ELİRİ Laboratuvar Müdürü V. Laboratory Manager Dep.

MUAYENE VE DENEY SONUÇLARI *TEST RESULTS*

Sample Description	Extended Open Time(30 min), High Setting, Reduced Slip Cement Based Adhesive
Water ratio	27 %
Test Conditions	23 °C ± 2 °C Temp., 50% ± 5% Rel. Humidity, ≤0,2 m/s Air flow velocity
Sample Conditioning Before Test	At least 1 day at laboratory conditions

Fundamental Characteristics			
1a	**Normal Setting Adhesives (C1)**		
	Charactheristics	**Requirement**	**Test Method**
	İnitial Tensile Adhesion Strength	≥ 0,5 N/mm2	EN 12004-2:2017, 8.3
	Tensile Adhesion Strength After Water İmmersion	≥ 0,5 N/mm2	
	Tensile Adhesion Strength After Heat Ageing	≥ 0,5 N/mm2	
	Tensile Adhesion Strength After Freeze-Thaw Cycles	≥ 0,5 N/mm2	
	Open Time: Tensile Adhesion Strength	≥ 0,5 N/mm2 after not less than 20 minutes	EN 12004-2:2017, 8.1
1b	**Fast Setting Adhesives (C1F)**		
	Charactheristics	**Requirement**	**Test Method**
	Early Tensile Adhesion Strength	≥ 0,5 N/mm2 after not more than 6 hours	EN 12004-2:2017, 8.3
	Open Time: Tensile Adhesion Strength	≥ 0,5 N/mm2 after not less than 10 minutes	EN 12004-2:2016, 8.1
	All other requirements as in table 1a		EN 12004-2:2017, 8.3
Optiniol Characteristics			
1c	**Special Characteristics**		
	Charactheristics	**Requirement**	**Test Method**
	Slip (T)	≤ 0,5 mm	EN 12004-2:2017, 8.2
	Extended Open Time: Tensile Adhesion Strength(E)	≥0,5N/mm2 after not less than 30 min	EN 12004-2:2017, 8.1
	Deformable Adhesives: Transverse Deformation(S1)	≥ 2,5 mm and < 5 mm	EN 12004-2:2017, 8.6
	Highly Deformable Adhesives: Transverse Deformation(S2)	≥ 5 mm	
1d	**Additional Characteristics (C2)**		
	Charactheristics	**Requirement**	**Test Method**
	High Tensile Adhesion Strength	≥ 1 N/mm2	EN 12004-2:2017, 8.3
	High Tensile Adhesion Strength After Water İmmersion	≥ 1 N/mm2	
	High Tensile Adhesion Strength After Heat Ageing	≥ 1 N/mm2	
	High Tensile Adhesion Strength After Freeze-Thaw Cycles	≥ 1 N/mm2	
1e	**Fast Setting Adhesives (C2F)**		
	Charactheristics	**Requirement**	**Test Method**
	Early Tensile Adhesion Strength	≥ 0,5 N/mm2 after not more than 6 hours	EN 12004-2:2017, 8.3
	Open Time: Tensile Adhesion Strength	≥ 0,5 N/mm2 after not less than 10 minutes	EN 12004-2:2017, 8.1
	All other requirements as in table 1d		EN 12004-2:2017, 8.3

TS EN 12004-2: İnitial Tensile Adhesion Strength

Sample No	Failure Load	Adhesion Strength	Failure Pattern	Mean Adhesion Str	Limit (±%20)	Results within limits	New Mean Adh. Str.	Requirement (Minimum)	Assessment
1	2150 N	0,9 N/mm2	CF-A	1,0 N/mm2	0,2 N/mm2	0,9 N/mm2	1,0 N/mm2	1,0 N/mm2	-
2	2550 N	1,0 N/mm2	CF-A			1,0 N/mm2			
3	2710 N	1,1 N/mm2	CF-A			1,1 N/mm2			
4	1880 N	0,8 N/mm2	CF-A			0,8 N/mm2			
5	1910 N	0,8 N/mm2	CF-A			0,8 N/mm2			
6	2460 N	1,0 N/mm2	CF-A			1,0 N/mm2			
7	2340 N	0,9 N/mm2	CF-A			0,9 N/mm2			
8	2150 N	0,9 N/mm2	CF-A			0,9 N/mm2			
9	2680 N	1,1 N/mm2	CF-A			1,1 N/mm2			
10	2590 N	1,0 N/mm2	CF-A			1,0 N/mm2			

MUAYENE VE DENEY SONUÇLARI *TEST RESULTS*

TS EN 12004-2 Tensile Adhesion Strength After Water İmmersion

Sample No	Failure Load	Adhesion Strength	Failure Pattern	Mean Adhesion Str.	Limit (±%20)	Results within limits	New Mean Adh. Str.	Requirement (Minimum)	Assessment
1	2560 N	1,0 N/mm2	AF-T	1,0 N/mm2	0,2 N/mm2	1,0 N/mm2	1,0 N/mm2	1,0 N/mm2	-
2	2280 N	0,9 N/mm2	AF-T			0,9 N/mm2			
3	2140 N	0,9 N/mm2	AF-T			0,9 N/mm2			
4	2560 N	1,0 N/mm2	AF-T			1,0 N/mm2			
5	2410 N	1,0 N/mm2	AF-T			1,0 N/mm2			
6	2340 N	0,9 N/mm2	AF-T			0,9 N/mm2			
7	2550 N	1,0 N/mm2	AF-T			1,0 N/mm2			
8	2460 N	1,0 N/mm2	AF-T			1,0 N/mm2			
9	2340 N	0,9 N/mm2	AF-T			0,9 N/mm2			
10	2350 N	0,9 N/mm2	AF-T			0,9 N/mm2			

TS EN 12004-2 Tensile Adhesion Strength After Heat Ageing

Sample No	Failure Load	Adhesion Strength	Failure Pattern	Mean Adhesion Str	Limit (±%20)	Results within limits	New Mean Adh. Str.	Requirement (Minimum)	Assessment
1	980 N	0,4 N/mm2	CF-A	0,5 N/mm2	0,1 N/mm2	0,4 N/mm2	0,5 N/mm2	1,0 N/mm2	-
2	970 N	0,4 N/mm2	CF-A			0,4 N/mm2			
3	1460 N	0,6 N/mm2	CF-A			0,6 N/mm2			
4	1250 N	0,5 N/mm2	CF-A			0,5 N/mm2			
5	1310 N	0,5 N/mm2	CF-A			0,5 N/mm2			
6	1120 N	0,4 N/mm2	CF-A			0,4 N/mm2			
7	1360 N	0,5 N/mm2	CF-A			0,5 N/mm2			
8	1280 N	0,5 N/mm2	CF-A			0,5 N/mm2			
9	1390 N	0,6 N/mm2	CF-A			0,6 N/mm2			
10	1410 N	0,6 N/mm2	CF-A			0,6 N/mm2			

TS EN 12004-2 Tensile Adhesion Strength After Freeze-Thaw Cycles

Sample No	Failure Load	Adhesion Strength	Failure Pattern	Mean Adhesion Str.	Limit (±%20)	Results within limits	New Mean Adh. Str.	Requirement (Minimum)	Assessment
1	3610 N	1,4 N/mm2	CF-A	1,3 N/mm2	0,3 N/mm2	1,4 N/mm2	1,3 N/mm2	1,0 N/mm2	-
2	3710 N	1,5 N/mm2	CF-A			1,5 N/mm2			
3	2980 N	1,2 N/mm2	CF-A			1,2 N/mm2			
4	3250 N	1,3 N/mm2	CF-A			1,3 N/mm2			
5	3450 N	1,4 N/mm2	CF-A			1,4 N/mm2			
6	3360 N	1,3 N/mm2	CF-A			1,3 N/mm2			
7	3140 N	1,3 N/mm2	CF-A			1,3 N/mm2			
8	3710 N	1,5 N/mm2	CF-A			1,5 N/mm2			
9	3120 N	1,2 N/mm2	CF-A			1,2 N/mm2			
10	3260 N	1,3 N/mm2	CF-A			1,3 N/mm2			

MUAYENE VE DENEY SONUÇLARI *TEST RESULTS*

TS EN 12004-2 Open Time (30 Min.): Tensile Adhesion Strength

Sample No	Failure Load	Adhesion Strength	Failure Pattern	Mean Adhesion Str	Limit (±%20)	Results within limits	New Mean Adh. Str.	Requirement (Minimum)	Assessment
1	540 N	0,2 N/mm2	CF-A	0,3 N/mm2	0,1 N/mm2	0,2 N/mm2	0,3 N/mm2	0,5 N/mm2	-
2	410 N	0,2 N/mm2	CF-A			0,2 N/mm2			
3	690 N	0,3 N/mm2	CF-A			0,3 N/mm2			
4	710 N	0,3 N/mm2	CF-A			0,3 N/mm2			
5	740 N	0,3 N/mm2	CF-A			0,3 N/mm2			
6	680 N	0,3 N/mm2	CF-A			0,3 N/mm2			
7	630 N	0,3 N/mm2	CF-A			0,3 N/mm2			
8	620 N	0,2 N/mm2	CF-A			0,2 N/mm2			
9	580 N	0,2 N/mm2	CF-A			0,2 N/mm2			
10	590 N	0,2 N/mm2	CF-A			0,2 N/mm2			

TS EN 12004-2 Slip

Sample No	Slip	Mean Slip	Requirement(Max.)	Assessment
1	0,38 mm	0,40 mm	0,50 mm	-
2	0,40 mm			
3	0,42 mm			